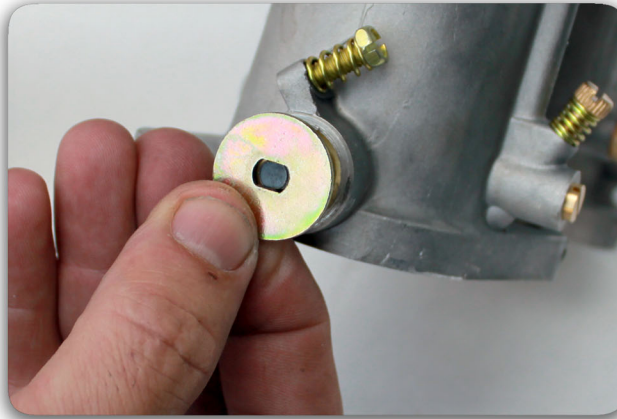


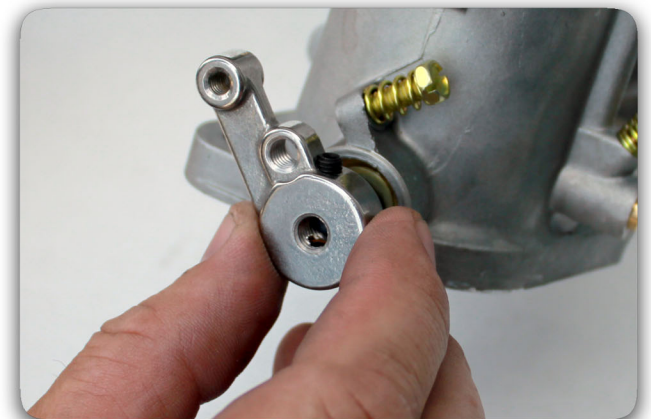
TRUE POSITION THROTTLE ARM INSTALLATION FOR IDA



STEP 1 - Using an 11mm Wrench, remove the throttle shaft lock nut and throttle arm.



STEP 2 - Install the throttle shaft spacer.



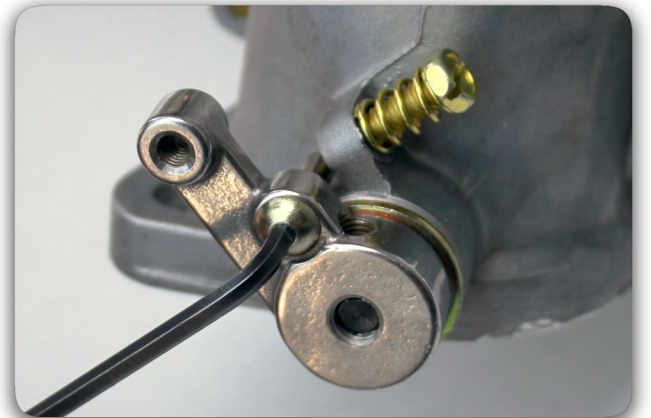
STEP 3 - Thread the "True Position" throttle arm onto the throttle shaft. It is not necessary for the throttle arm to touch the spacer. The spacer is only needed to take up the airgap between the carb and the throttle arm.



STEP 4 - Align the throttle arm so the set screws line up with the flattened sides of throttle shaft. Tighten the set screws securely using a 3/32" allen wrench.



STEP 5 - Install throttle stop into the "True Position" throttle arm. Use a small drop of red loctite on threads.



STEP 6 - Tighten the throttle stop securely using a 7/64" allen wrench.

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