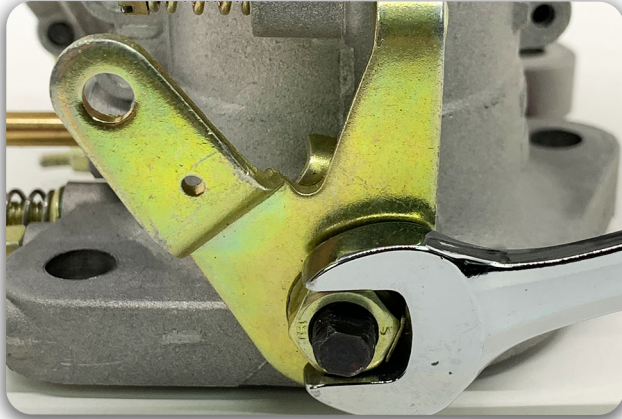
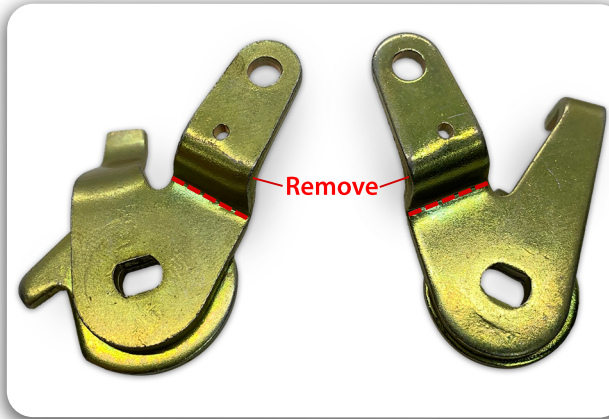


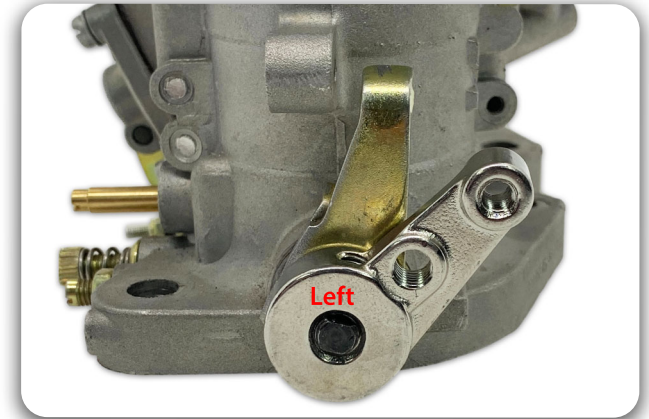
# TRUE POSITION THROTTLE ARM INSTALLATION FOR IDF



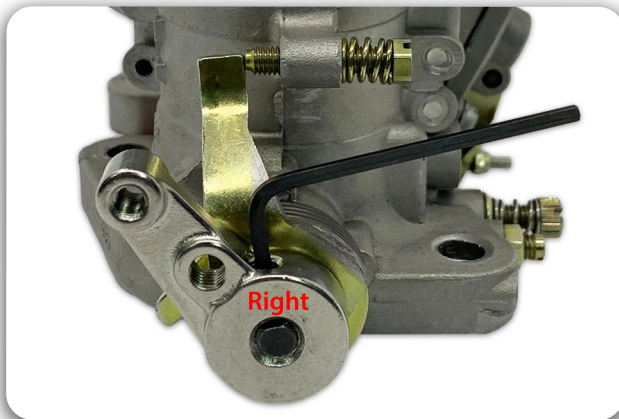
**STEP 1** - Using an 11mm Wrench, remove the throttle shaft lock nut and throttle arm. Make note of which side the throttle arms are removed from.



**STEP 2** - For use on IDF Webers, the original throttle arms must be modified to allow the "True Position" throttle arms to be installed. Once modified, reinstall on the throttle shaft.



**STEP 3** - Thread the "True Position" throttle arm onto the throttle shaft. Make sure not to over-tighten as this can cause the throttle shaft to bind and not open or close smoothly.



**STEP 4** - Align the throttle arm so the set screws line up with the flattened sides of throttle shaft. Tighten the set screws securely using a 3/32" allen wrench.



**NOTE** - Throttle stops and spacers not needed for IDF application.

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